

# **DART SERVICE INSTRUCTION**

**TO AMEND INSTALLATION INSTRUCTIONS II412-101 REV. F OR LATER APPROVED REVISIONS AND  
INSTRUCTION FOR CONTINUED AIRWORTHINESS ICA412-101 REV. E OR LATER APPROVED REVISIONS**  
REF. TCCA STC: SH21-30  
REF. FAA STC: SR02289LA  
REF. EASA STC : 10061316

## **1.0 PURPOSE**

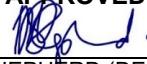
It has come to Dart's attention that on some aircraft, the existing equipment may not allow relocation of the transponder antenna as outlined in Paragraph 4.1 of Installation Instructions II412-101. The purpose of this DSI is to provide guidance with relocation of the transponder antenna in an alternate location.

**NOTE:** It is the responsibility of the installer to respect the guidance of the transponder antenna's installation instructions and to ensure that the functionality of the transponder antenna is not adversely affected by running a series of EMI/EMC/RFI test.

## **2.0 PROCEDURE:**

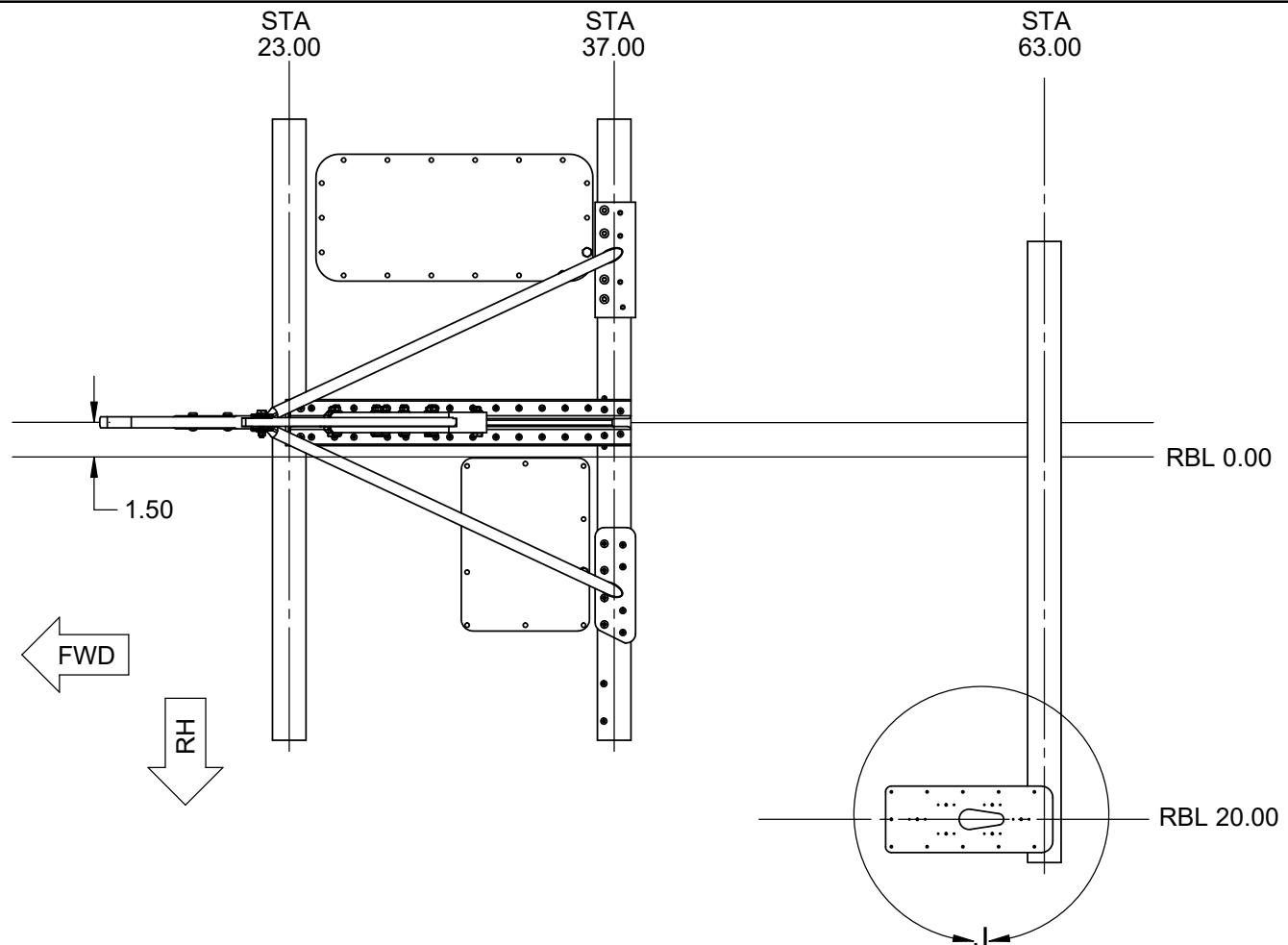
After verifying that the relocation of the transponder antenna will not affect its functionality, permanently relocate the transponder antenna per Figure 1 of this DSI and as follows.

- 2.1** Locate Doubler, P/N 647.4111, and mark antenna cutout location.
- 2.2** Drill out interfering rivets and cut aircraft skin to match Doubler cutout.
- 2.3** Match drill rivet holes to Doubler and open up nutplate holes to suit existing antenna hardware.
- 2.4** Install nutplates on Doubler with rivets per Figure 1 to correspond to antenna hardware locations
- 2.5** Apply Sealant PR-1425, P/N 600.1012, to faying surface of Doubler and install Doubler with rivets.
- 2.6** Attach antenna to Doubler using hardware recommended by antenna supplier.

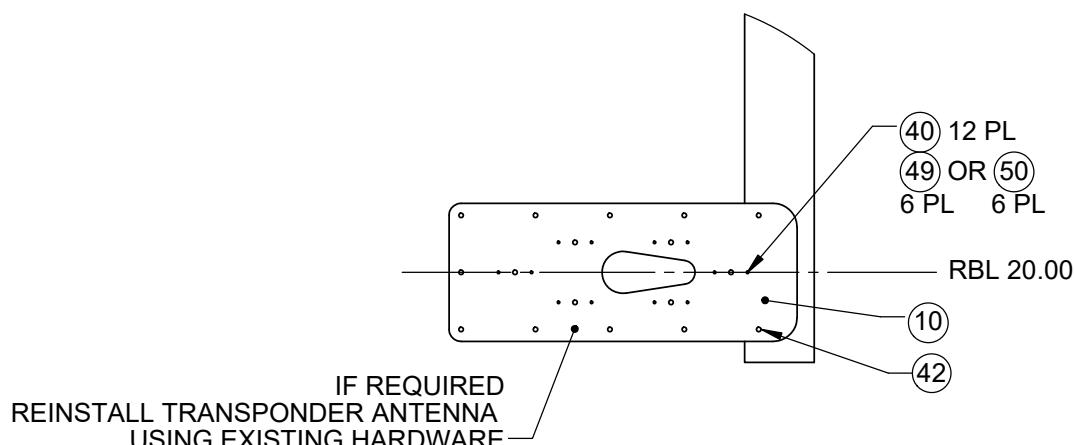
CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
<b>APPROVED</b>	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	21.12.07
CERT. NO.:	SH21-30
ISSUE NO.:	1

**APPROVED**

A	NEW ISSUE		SAD	21.12.07
REV.	DESCRIPTION		BY	DATE
DESIGN	SAD	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	SAD			
CHECKED	MB	DRAWING NO.		
MFG. APPR.	N/A	DSI 9871		
APPROVED	IT	REV. A		
DE APPR.	DS-#	SHEET 1 OF 3		
DATE	21.12.07		TITLE	
			SCALE	
			NTS	
			ALTERNATE ANTENNA LOCATION	
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**FIGURE 1:**  
ALTERNATE ANTENNA LOCATION  
(VIEWED LOOKING UP)



**DETAIL J**

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DRAWN	SAD		
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9871	SHEET 2 OF 3
APPROVED	IT	TITLE	SCALE
DE APPR.	DS- <del>H</del>	ALTERNATE ANTENNA LOCATION	
DATE	21.12.07	N/A	

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### **3.0 PARTS LIST FOR DETAIL J**

F/N	QTY (647.3701)	QTY (647.3702)	QTY (647.3703)	QTY (647.3704)	P/N	DESCRIPTION
10	1	1	1	1	647.4111	Doubler
40	12	12	12	12	601.2491	Rivet (CCR264SS-3-04)
42	13	13	13	13	601.1039	Rivet (CR3213-4-2)
49	6	6	6	6	601.3065	Nutplate (MS21047L06)
50	6	6	6	6	601.3066	Nutplate (MS21047L08)

### **4.0 WEIGHT AND BALANCE**

This DSI has negligible effect on weight and balance.

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MFG. APPR.	N/A	DSI 9871	SHEET 3 OF 3
APPROVED	IT	TITLE	SCALE
DE APPR.	DS <del>11/12</del>	ALTERNATE ANTENNA LOCATION	NTS
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